SPECIFICATIONS

Model

LB-480

LB-series

0.48kW, 1-phase

Type of Pump

Submersible drainage pump for construction and foundation works, floodwater drainage, etc.

Type of Fluid

Stormwater, groundwater, wash water, and sand-carrying water

Temperature: 0 to 40°C

Discharge Bore & Connection

50mm, Hose Coupling

Motor Output

0.48kW

Power Supply

Single-phase

Starting Method

Capacitor Run

Motor

Continuous-duty rated, dry-type induction motor

Insulation Class: E

Degree of Protection: IP68

No. of Poles & Speed (Synchronous Speed)

2-pole, 3000/3600min⁻¹ (50/60Hz)

Power Supply Voltages & Rated Currents

50Hz 60Hz

220V – 3.1A 110V – 6.1A 230V – 2.9A 220V – 3.0A

240V - 2.7A

Power Cable

Sheath: PVC

Standard Length: 5m 100 to 240V supply:

1 x 3 x 1.25mm², O.D. 10.1mm

Dry Weight (excluding cable)

10.4kg

Impeller

Vortex impeller deigned for "high-gap structure", made of urethane rubber

Solids Passage

50Hz - *∮*6mm

60Hz - ∮6mm

Cable Entry with Anti-Wicking Block

Watertight cable entry with strain-relief device. The antiwicking block prevents water incursion due to capillary action should the power cable be damaged or the end submerged.

Bearing

Permanently lubricated, deep-groove, double-shielded C3 ball bearings

Shaft

403 stainless steel

Shaft Seal (Mechanical Seal)

Furnished with a double-face mechanical seal located in oil chamber. Both upper and lower seal faces always run in a clean environment.

Upper Seal Face: Ceramic + Carbon Lower Seal Face: SiC + Ceramic

OIL LIFTER (Patented)

Equipped in oil chamber. It forcibly supplies lubricating oil to the mechanical seal and continues to supply the oil to the upper seal faces even if lubricant falls below the rated volume.

Type of Lubricating Oil & Volume Turbine Oil (ISO VG32), 155ml

Motor Protection Device

A miniature thermal protector is embedded in each winding of the motor. Should excessive heat builds up, the bimetal strip opens to cause the control panel to shut the power supply.

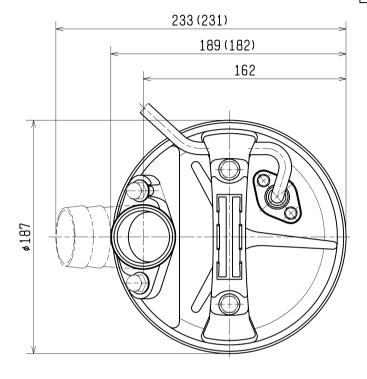
NO. A-11869-1 PUMP PERFORMANCE CURVES TYPE MODEL FREQUENCY Submersible General LB-480 -52 Dewatering Portable Pump 50 Ηz CUSTOMER'S NAME EQUIPMENT TITLE NO. STANDARD SPECIFICATIONS REQUIRED SPECIFICATIONS DISCHARGE BORE 50 TOTAL HEAD m 8 m³∕min m³/min CAPACITY 0.12 MOTOR OUTPUT 0.48 k W k₩ PHASE × VOLTAGE φX φX 1 CURRENT Α Α min^{-1} POLES / REVOLUTION P / 2 P/S.S.3000 STARTING METHOD CAPACITOR MOTOR INSULATION CLASS Ε REMARKS: 12 100+ + 10 90-TOTAL MEAD + 8 80 +70 +60 +6 50 PUMP EFF. 40 + 30+0.6+ OUTPUT 20 + 0.4 + 210+0.2+ % k W m 0.1 0.2 m³/min OUT TOTAL PUMP OUT CAPACITY TSURUMI MFG. CO., LTD.



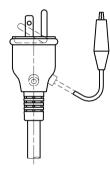
| | DIMENSION DRAWING | No. | No. A-11883-3 |
|------|--------------------------|-------|---------------|
| TYPE | Submersible General | MODEL | LB-250 -52/62 |
| | Dewatering Portable Pump | | LB-480 -52/62 |

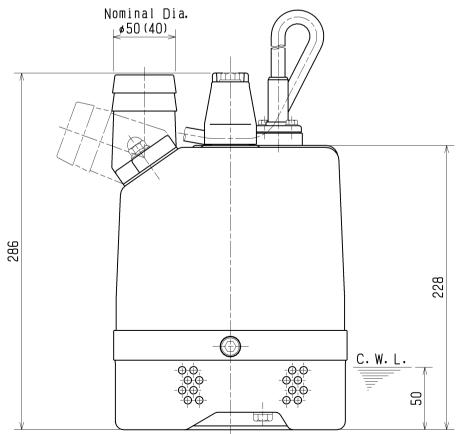
| MODEL | Approximate Weight(*) |
|--------------|--------------------------|
| LB-250-52/62 | 10.4kg |
| LB-480-52/62 | 10.4kg |

*excluding cable



The shape of the plug

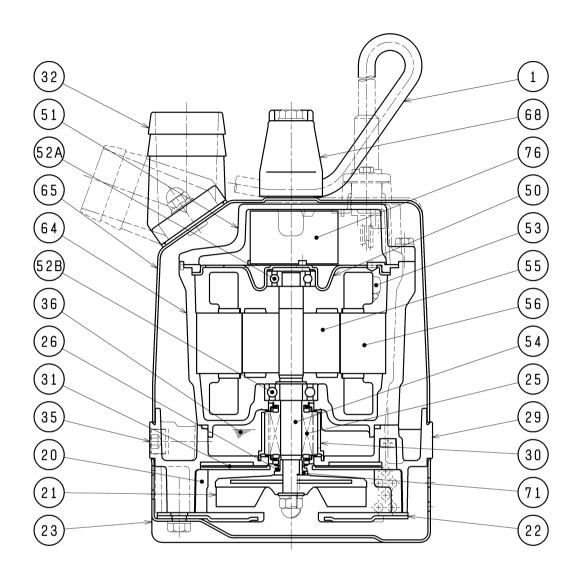




The Figure in () shows the dimensions of LB-250. C.W.L.:Continuous running Water Level



| | SECTIONAL DRAWING | No. | | No. | A-11888-4 |
|------|--------------------------|-------|--------|-----|-----------|
| TYPE | Submersible General | MODEL | LB-250 | -52 | /62 |
| | Dewatering Portable Pump | | LB-480 | -52 | /62 |



| REQ. SPECIFICATION |
|--------------------|
| |
| |

| No. | DESCRIPTION | Q' TY | MATERIAL / NOTE | No. | DESCRIPTION | Q' TY | MATERIAL / NOTE |
|-----|-----------------|-------|-------------------------------|-----|------------------|-------|-----------------------|
| 1 | Cabtyre Cable | 1 | PVC Sheath | 51 | Motor Head Cover | 1 | Aluminium Die Casting |
| 20 | Pump Casing | 1 | Ethylene Propylene Rubber | 52A | Upper Bearing | 1 | 6201ZZC3 |
| 21 | Impeller | 1 | Urethane Rubber | 52B | Lower Bearing | 1 | 6202ZZC3 |
| 22 | Suction Cover | 1 | Steel Plate + Urethane Rubber | 53 | Motor Protector | 1 | |
| 23 | Strainer Stand | 1 | Steel Sheet | 54 | Shaft | 1 | Stainless Steel 403 |
| 25 | Mechanical Seal | 1 | W-14VC | 55 | Rotor | 1 | |
| 26 | V-ring | 1 | Nitrile Butadien Rubber | 56 | Stator | 1 | |
| 29 | Oil Casing | 1 | Aluminium Die Casting | 64 | Motor Frame | 1 | Aluminium Die Casting |
| 30 | Oil Lifter | 1 | Plastic | 65 | Outer Cover | 1 | Steel Sheet |
| 31 | Wearing Plate | 1 | Urethane Rubber | 68 | Handle | 1 | Plastic |
| 32 | Hose Coupling | 1 | Aluminium Die Casting | 71 | Shaft Sleeve | 1 | Stainless Steel 304 |
| 35 | Oil Plug | 1 | Stainless Steel 304 | 76 | Capacitor | 1 | |
| 36 | Lubricant | | Turbine Oil(ISO VG32) | | | | |
| 50 | Motor Bracket | 1 | Steel Sheet | | | | |

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