

SPECIFICATIONS

Model

LH615

LH-series

15kW, 3-phase

Type of Pump

Submersible high head drainage pump for construction and foundation works, floodwater drainage, etc.

Type of Fluid

Stormwater, groundwater, wash water, and sand-carrying water

Temperature: 0 to 40°C

Discharge Bore & Connection

150mm, JIS 10kg/cm² Screwed Flange

Motor Output

15kW

Power Supply

Three-phase

Starting Method

Direct on Line (Star-Delta available on special request)

Motor

Continuous-duty rated, dry-type induction motor

Insulation Class: B

Degree of Protection: IP68

No. of Poles & Speed (Synchronous Speed)

2-pole, 3000/3600min-1 (50/60Hz)

Power Supply Voltages & Rated Currents

50Hz 60Hz

380V - 29.0A 220V - 50.0A 400V - 27.5A 380V - 30.0A 415V - 26.5A 440V - 25.0A

Power Cable

Sheath: Chloroprene rubber Standard Length: 10m 380 to 600V supply: 1 x 4 x 8mm², O.D. 21.7mm 200 to 240V supply: 1 x 4 x 14mm², O.D. 25.6mm

Dry Weight (excluding cable)

213kg

Impeller

Closed Impeller made of high-chromium cast iron

Solids Passage 50Hz – ϕ 8.5mm 60Hz – ϕ 8.5mm

Mouth Ring

Made of high-chromium cast iron, excellent in abrasion-resistance

Cable Entry with Anti-Wicking Block

Watertight cable entry with strain-relief device. The antiwicking block prevents water incursion due to capillary action should the power cable be damaged or the end submerged.

Bearing

Permanently lubricated, deep-groove, double-shielded C3 ball bearings

Shaft

420 stainless steel

Shaft Seal (Mechanical Seal)

Furnished with a double-face mechanical seal located in oil chamber. Both upper and lower seal faces always run in a clean environment.

Upper Seal Face: SiC + SiC Lower Seal Face: SiC + SiC

Pressure Relief Port

Protects the mechanical seal from over rated limits, and also protects the seal faces from abrasive particles by drawing particles away.

OIL LIFTER (Patented)

Equipped in oil chamber. It forcibly supplies lubricating oil to the mechanical seal and continues to supply the oil to the upper seal faces even if lubricant falls below the rated volume.

Type of Lubricating Oil & Volume Turbine Oil (ISO VG32), 3740ml

Motor Protection Device

A circle thermal protector built in the motor housing. Directly cuts the motor circuit if excessive heat builds up or an overcurrent condition occurs in the motor.

Galvanic Anode

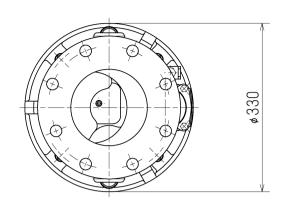
Protects the pump from electric corrosion, made of aluminium alloy

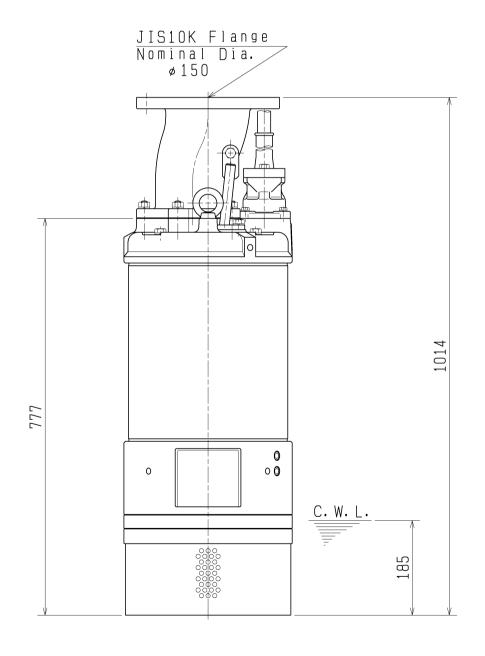
			1	
			NO.	A-11671-1
PUMP	PERFORMA	ANCE (CURVES	
TYPE SUBMERSIBLE GEN DEWATERING PUMF		LH615	-51	FREQUENCY 50 Hz
CUSTOMER'S NAME				
			NO	
	STANDARD SPECII	FICATIONS	REQUIRED S	SPECIFICATIONS
DISCHARGE BORE	150	mm		mm
TOTAL HEAD	35/25	m		m
CAPACITY	1.5/2.0			m³/min
MOTOR OUTPUT PHASE × VOLTAGE	3 ø×	k W V		k W
CURRENT	3 Ø ^	V A		φ ^ V
POLES / REVOLUTION	2 P/ S. S	6.3000 min ⁻¹	P /	min ⁻¹
STARTING METHOD	DIRECT ON			
INSULATION CLASS	В			
			REMARKS:	
+ + 60				
100+ + 50	TOTAL			
90+ +	TOTAL HEAD			
80+ + 40				
70+ +				
	PUMP EFF.			
60+ + 30	PUM			
50+ +				
40+ + 20				
30 + 15 +	OUTPUT		+	\forall
20+10+10				
20 10 10				
10 - 5 -				
% kW m	1.0		2.0	m³∕min
PUMP OUT TOTAL CAPACIT	TY			
TSUF	RUMI MFG, CO	.,LTD.		



DII	MENSION	DRAWING		No.		No.	A-11683-3
_	JBMERSIBLE GENEF DEWATERING PUMP	RAL (HIGH HEAD)	MODEL		LH615	-51	/61

Approximate Weight(%)
213kg
*excluding cable





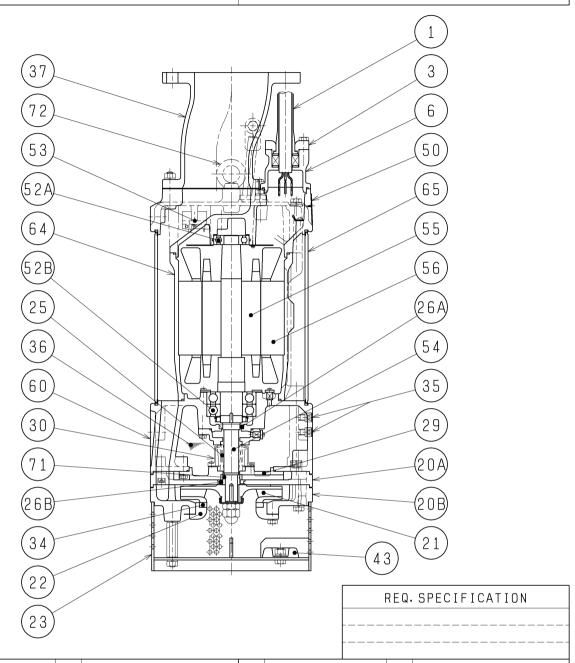
C. W. L. : Continuous running Water Level



SECTIONAL DRAWING No. No. A-11688-5

TYPE SUBMERSIBLE GENERAL DEWATERING PUMP (HIGH HEAD) MODEL

LH615 -51/61



No.	DESCRIPTION	Q' TY	MATERIAL / NOTE	No.	DESCRIPTION	Q' TY	MATERIAL / NOTE
1	Cabtyre Cable	1	Chloroprene Sheath	37	Discharge Pipe	1	Ductile Iron Casting
3	Gland	1	Gray Iron Casting	43	Cathodic Protection Plate	4	Aluminium
6	Stuffing Box	1	Gray Iron Casting	50	Motor Bracket	1	Gray Iron Casting
20A	Casing-upper Half	1	Ductile Iron Casting	52A	Upper Bearing	1	6306ZZC3
20B	Casing-lower Half	1	Ductile Iron Casting	52B	Lower Bearing	1	6309ZZD2C3
21	Impeller	1	Chromium Iron Casting	53	Motor Protector	1	
22	Suction Cover	1	Gray Iron Casting	54	Shaft	1	Stainless Steel 420J2
23	Strainer Stand	1	Structure Steel	55	Rotor	1	
25	Mechanical Seal	1	H-30T	56	Stator	1	
26A	Oil Seal	1	SC35508	60	Bearing Housing	1	Gray Iron Casting
26B	Labyrinth Ring	1	Stainless Steel 304	64	Motor Frame	1	Gray Iron Casting
29	Oil Casing	1	Gray Iron Casting	65	Outer Cover	1	Structure Steel
30	Oil Lifter	1	Plastic	71	Shaft Sleeve	1	Stainless Steel 403
34	Mouth Ring	1	Chromium Iron Casting	72	Eye Bolt	2	Stainless Steel 304
35	Oil Plug	2	Stainless Steel 304				
36	Lubricant		Turbine Oil (ISO VG32)				