

**SPECIFICATIONS** 

Model

## 40PU2.25S

**PU-series** 

0.25kW, 1-phase

## Type of Pump

Submersible vortex pump made of 304 stainless steel and resin suitable for pumping sewage, wastewater, storm water, etc.

#### Type of Fluid

Sewage, wastewater, and water carrying solid matters

Temperature: 0 to 40°C

#### **Discharge Bore**

40mm

#### **Motor Output**

0.25kW

## **Power Supply**

Single-phase

#### **Starting Method**

Capacitor Run

#### Motor

Continuous-duty rated, dry-type induction motor

Insulation Class: E

Degree of Protection: IP68

No. of Poles & Speed (Synchronous Speed)

2-pole, 3000/3600min-1 (50/60Hz)

Power Supply Voltages & Rated Currents

50Hz 60Hz

220V – 2.5A 110V – 4.4A 230V – 2.5A 220V – 2.4A

240V - 2.5A

## **Power Cable**

Sheath: PVC

Standard Length: 5m 100 to 240V supply:

 $1 \times 3 \times 1.25$ mm<sup>2</sup>, O.D. 10.1mm

## Dry Weight (excluding cable)

Standard Model: 7.1kg

Auto & Auto-Alternation Model: 7.8kg

#### Impeller

Vortex impeller made of glass-fiber reinforced PPO

Solids Passage 50Hz –  $\phi$ 35mm

# 60Hz – ∮35mm

Cable Entry with Anti-Wicking Block
Watertight cable entry with strain-relief device. The antiwicking block prevents water incursion due to capillary
action should the power cable be damaged or the end
submerged.

#### **Bearings**

Permanently lubricated, deep-groove, double-shielded C3 ball bearings

#### Shaft

304 stainless steel

#### Shaft Seal (Mechanical Seal)

Furnished with a double-face mechanical seal located in oil chamber. Both upper and lower seal faces always run in a clean environment.

Upper Seal Faces: Ceramic + Carbon Lower Seal Faces: SiC + Ceramic

#### **OIL LIFTER** (Patented)

Equipped in oil chamber. It forcibly supplies lubricating oil to the mechanical seal and continues to supply the oil to the upper seal faces even if lubricant falls below the rated volume.

Type of Lubricating Oil & Volume Liquid Paraffin (ISO VG32), 240ml

#### **Motor Protection Device**

A miniature thermal protector is embedded in each winding of the motor. Should excessive heat builds up, the bimetal strip opens to cause the control panel to shut the power supply.

## Optional Accessories

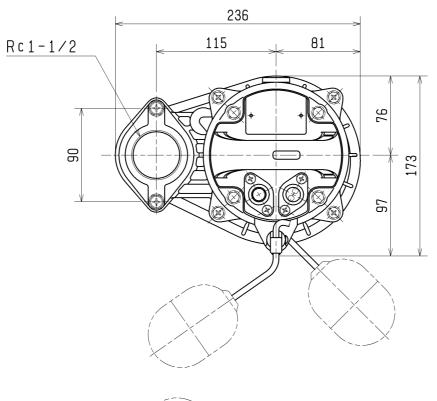
**TOK Set** (Guide Rail Fitting Type)

- Duckfoot Bend
- Guide Support
- Guide Hook
- · Lifting Chain 4m (with Shackles)

NO. A-09943-2 PUMP PERFORMANCE CURVES TYPE Sewage MODEL 40PU2.25S -52,40PUA2.25S -52 FREQUENCY Submersible Vortex Pump 40PUW2.25S -52 50 Ηz CUSTOMER'S NAME EQUIPMENT TITLE NO. STANDARD SPECIFICATIONS REQUIRED SPECIFICATIONS DISCHARGE BORE 40 TOTAL HEAD m m 4.0 m³∕min  $m^3/\min$ CAPACITY 0.14 MOTOR OUTPUT 0.25 k W k W PHASE × VOLTAGE φX ٧ φX 1 CURRENT Α Α min<sup>-1</sup> POLES / REVOLUTION P/ 2 P/S.S.3000 STARTING METHOD CAPACITOR MOTOR INSULATION CLASS Ε REMARKS: 12 100+ + 10 90 - 8 +0870 +6 60 +TOTAL HEAD 50 40 +PUMP 30+0.3+ OUTPUT 20+0.2+ 10+0.1+ % k W M 0.1 0.2 m³/min PUMP OUT TOTAL CAPACITY TSURUMI MFG. CO., LTD.

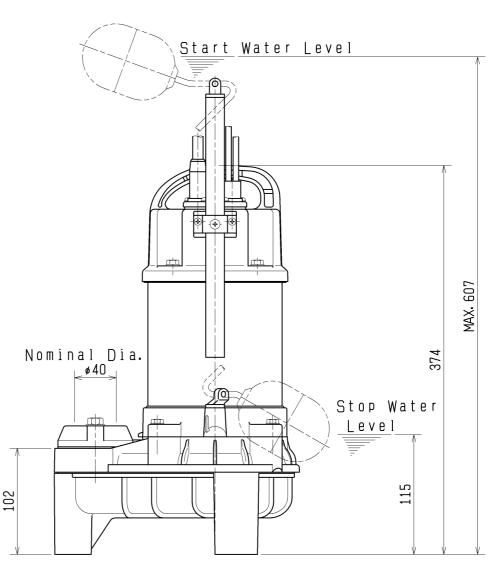


DIMENSION DRAWING No. A-09974-2 No. TYPE Sewage MODEL 40PUA2.25S -52/62 Submersible Vortex Pump(Automatic)



Approximate Weight(\*) 7.7kg

\*excluding cable



# TSURUMI PUMP

52A Upper Bearing

SECTIONAL DRAWING No. No. A-10020-4 TYPE MODEL 40PUA2.25S -52/62 Submersible Vortex Sewage Pump (Automatic) 50PUA2.4S -52/62 1 51 106 114 109 76 115 52A 50 53 64 55 46 52B 56 36 60 25 35 48 30 29 20A 54 20B 21 REQ. SPECIFICATION \* Upper and lower blocks form a one-piece casing. Q'TY MATERIAL / NOTE QTY MATERIAL / NOTE No. DESCRIPTION No. DESCRIPTION 1 | Cabtyre Cable 1 PVC Sheath 52B Lower Bearing 1 6202ZZC3 20A Upper Pump Casing |\*. Plastic W/GF 53 Motor Protector 20B Lower Pump Casing Plastic 54 | Shaft 1 | Stainless Steel 304 55 Rotor Plastic W/GF 21 Impeller 1 56 Stator 25 Mechanical Seal W-14HC 29 Oil Casing 1 Plastic W/GF 60 Bearing Housing 1 Aluminium Die Casting 30 Oil Lifter Plastic 64 Motor Frame 1 | Stainless Steel 304 35 Oil Plug Stainless Steel 304 76 Capacitor 1 2 Plastic 36 Lubricant Liquid Paraffin (ISO VG32) 106 Float Set 46 Air Release Valve 1 Plastic Glass Ball 109 Float Support Pipe 48 Screwed Flange Plastic W/GF 114 Power Relay Aluminium Die Casting 115 Transformer 50 Motor Bracket 1 51 Head Cover 1 Plastic W/GF

TSURUMI MFG. CO., LTD

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